

HelicoWatt: Helicoidal cartridges

## Coilwatt

Coilwatt cartridges are the most suitable for heating cylinders and joints. These cartridges, though of small diameter, have great heating power, distributing uniform heat at 360°C. The heater wire is of the highest quality with a thin outer layer of magnesium oxide and enclosed in a stainless steel cover. Everything goes through a process of compression, thereby giving longer life as well as reaching a temperature of 950°C. The whole cartridge is hermetically sealed to prevent the entry of extraneous materials, moisture, fluids, etc. Thermocopy is recommended for the best functioning of Coilwatt resistances.



- → Economical
- <sup>→</sup> Uniform temperature
- <sup>→</sup> Variety of terminations

## **Technical Data**

Heat intensity	Not exceeding 10wcm <sup>2</sup> (advisable)		
Power	Depends on the diameter		
Escape of current (when cold)	<=0.1mA a 242 v.		
Insulation (when cold)	<=5mA. a 500v.		
Dielectric strength	1500v. 1/seg		
Working temperature	750°G max.		
Tolerance of length	+/-2.5%		
Tolerance of diameter	+/-0.1		
Tolerance of cut of connexion	+/-15 mlm		
Power tolerance (w)	+/- 10 %		
Cold areas	Depends on length and diameter 5-15mlm		

## Use

When a temperature of 360°C of a cylinder has to be exact.

## **Applications**

- <sup>→</sup>Point extrusion
- → Tempering of leads

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